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Product: Ishida WM-4000 Automatic Wrapper

Issue: Moving the WM-4000 through Narrow Doorways

Contents: Removal of the Infeed Conveyor



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Issue

The minimum width of the standard WM-4000 is 41 inches. By removing the Infeed Conveyor the size can be reduced to 35 inches to fit through standard 3-foot wide doorways. The steps to remove and reinstall the Infeed Conveyor are listed below.

Removal

1. Power off the WM-4000 wrapper.
2. Loosen the two knobs on the sides of the Infeed Conveyor and pull it forward.
3. Remove the right side Connector cover (2 screws).
4. Disconnect the Connectors and release the cables from the clamps. [See picture 1.](#)



Picture 1. [Connectors Located on the Right Side of the Infeed Conveyor](#)

5. Remove the two socket head stopper bolts holding the Infeed Conveyor in place.
[See picture 2.](#)



[Picture 2. Socket Head Stopper Bolt – Right Side](#)

6. Carefully pull the Infeed Conveyor forward and off the WM-4000.

Notes:

- The Infeed Conveyor is awkward and heavy. Two people should remove it.
- Do not drop or place objects on the Infeed Conveyor. It contains the scale and other components that can be damaged.

Reattachment

1. Carefully insert the Infeed Conveyor rails onto the WM-4000.
2. Install the two socket head stopper bolts to secure the Infeed Conveyor. [See picture 2.](#)
3. Reconnect the Connectors and secure the cables in the clamps. [See picture 1.](#)
4. Mount the right side Connector cover (2 screws).
5. Push the Infeed Conveyor into position and tighten the two side knobs.
6. Power up the WM-4000 wrapper and verify normal operation.