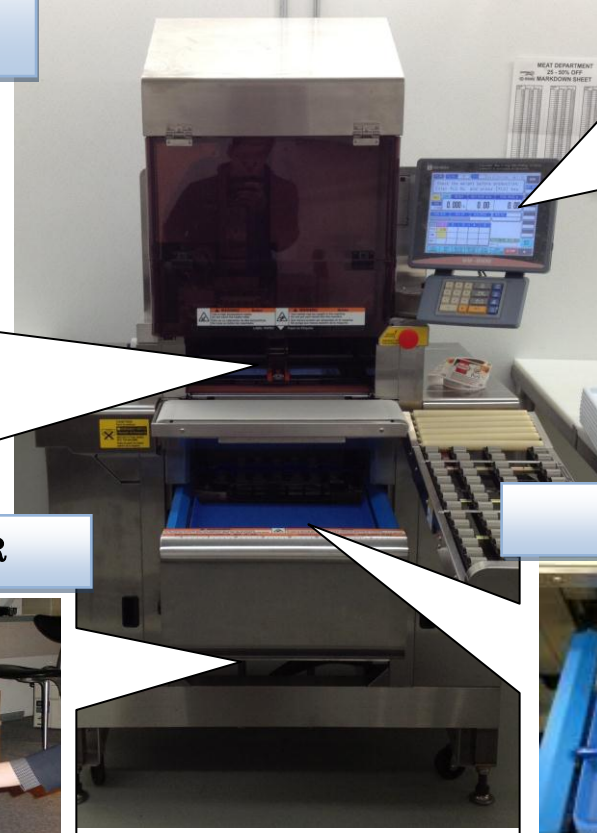


WM-4000 CLEANING PROCEDURE

----CLEANING POINTS----

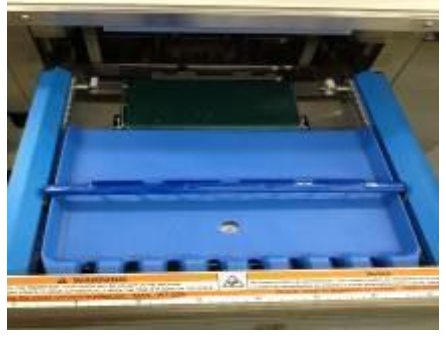
**LIFT UNIT
WRAPPING PLATES
SEALING ROLLERS**

DISPLAY



BOTTOM COVER

INFEED UNIT

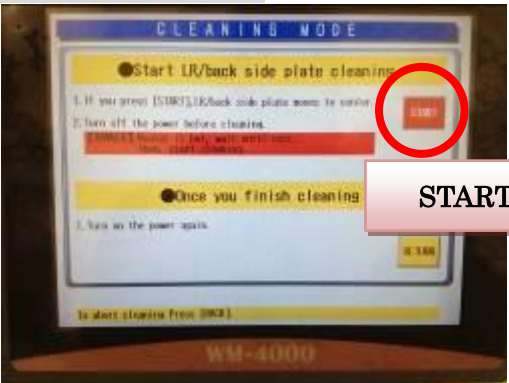


----STARTING THE CLEANING MODE----

**PREPARE
CLEAN**



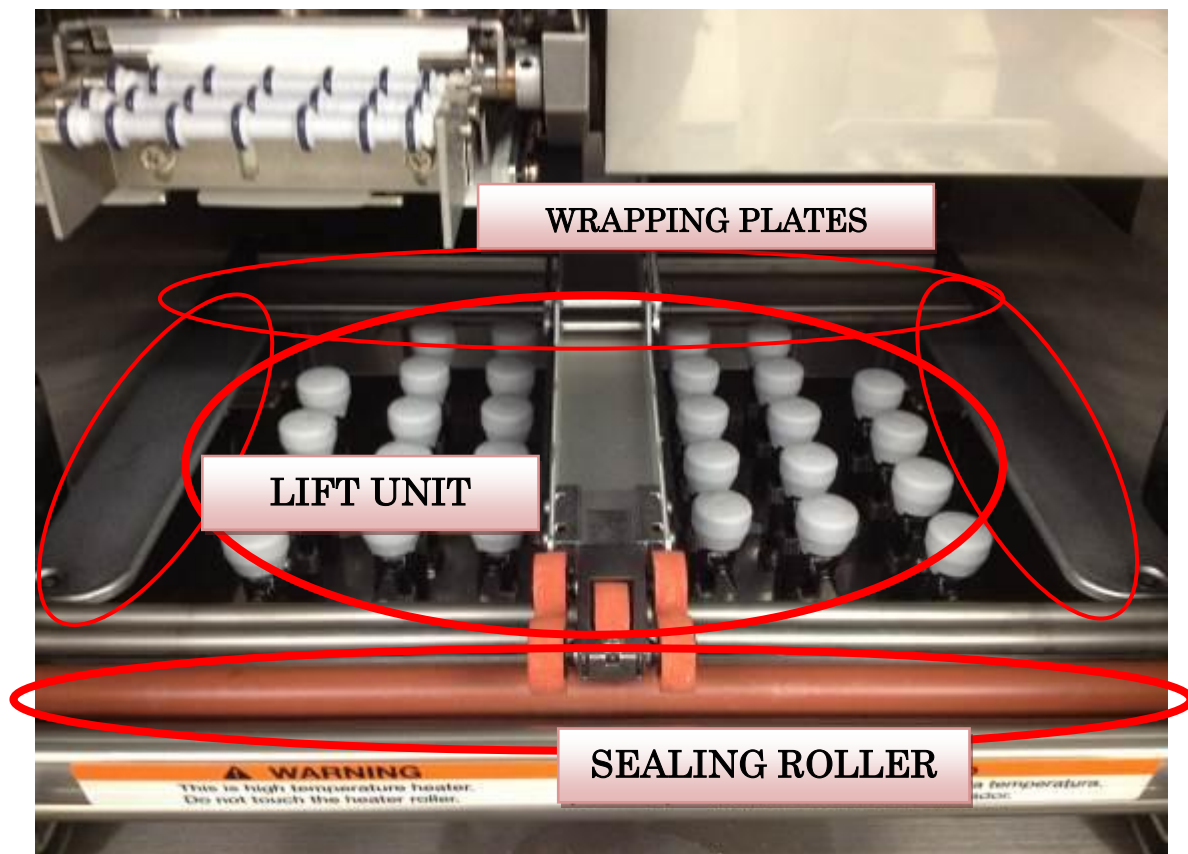
START



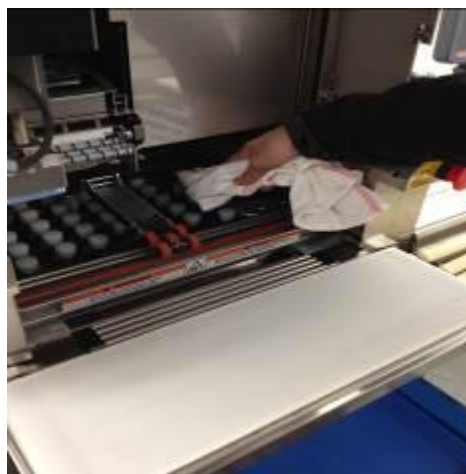
**TURN OFF THE
MACHINE**



1. *Cleaning of the LIFT UNIT, WRAPPING PLATES, and SEALING ROLLERS*-----



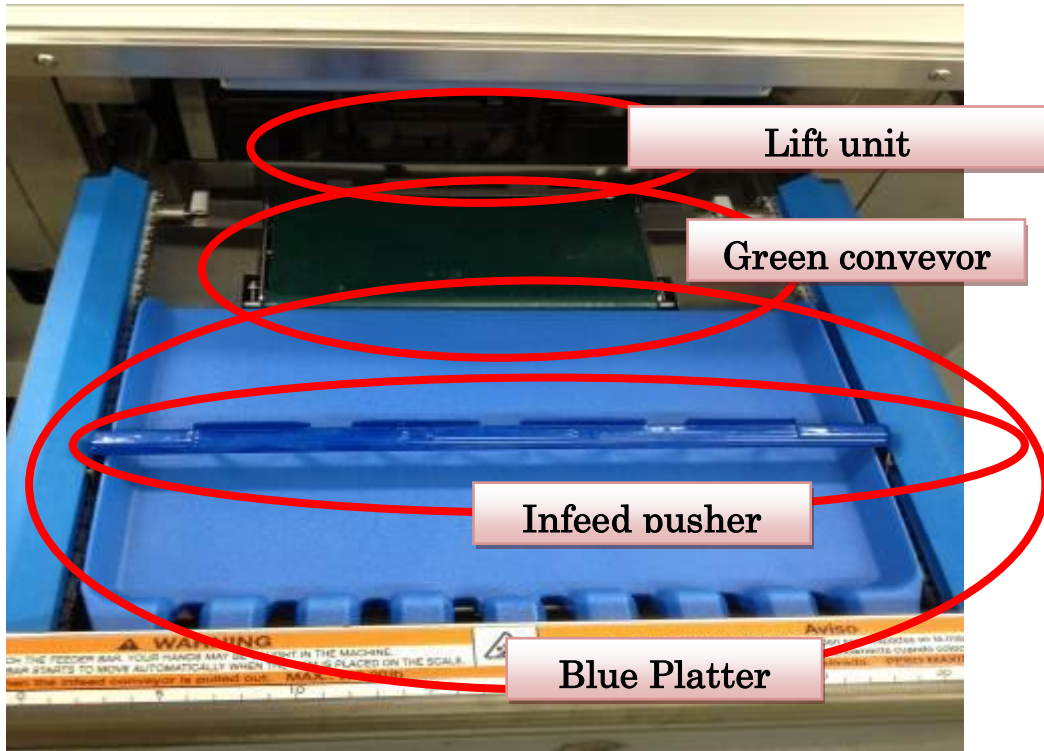
Clean above parts using "Damp Cloth" such as below.



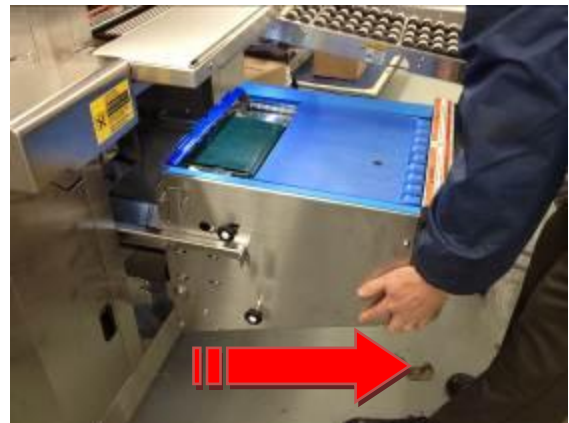
*DO NOT use anything sharp to remove garbage
such as debris, film etc.*



2. **Cleaning of INFEED UNIT (Blue platter, Infeed pusher, Green conveyer, Lift unit)-----**

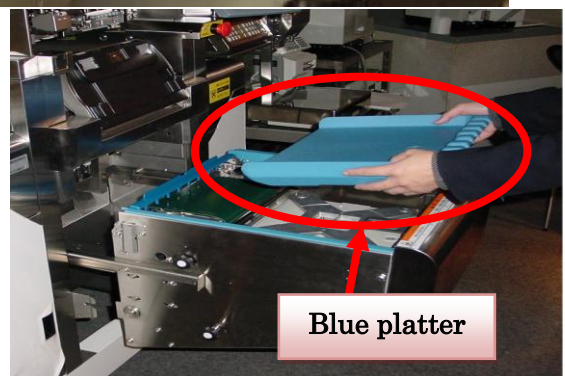


2-1. *Loosen the thumb screws at the left and right of the infeed unit, and gently slide the unit out.*



2-2. *Take the Blue platter out and wash it down with water at normal temperature.*

Before putting the platter back on the Infeed Unit, dry or wipe the platter with a damp cloth so that no water remains on it.



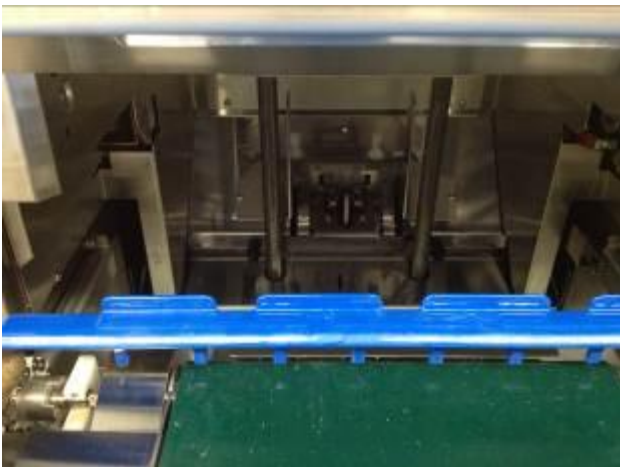
DO NOT use any ***CHEMICALS*** or ***BLEACH*** when you wash the platter. Otherwise the camera will stop verifying trays at operation.



2-3. Wipe the Green Conveyor and the Infeed Pusher using the damp cloth while pulling the Infeed Pusher to the front gently.

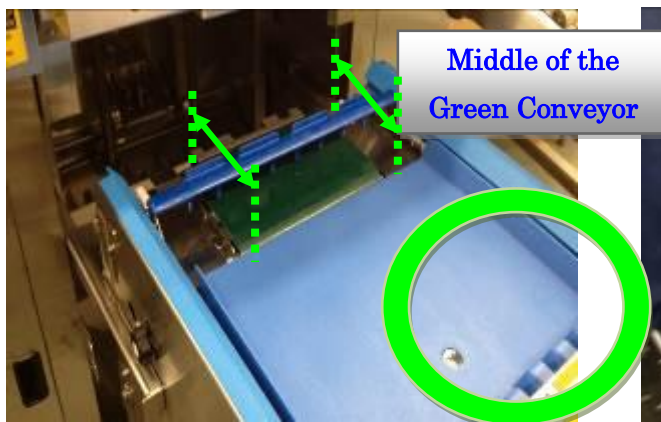


2-4. Wipe the Lift Drive Unit using the damp cloth.



2-5. Once you complete cleaning the Infeed Unit, make sure to set the Infeed Pusher at the MIDDLE of the Green Conveyor.

DO NOT set or leave the Infeed Pusher at the inside edge of the Infeed Unit. Otherwise, the Lift Unit will get damaged when the machine is turned on.



2-6. Slide the Infeed Unit back into the machine gently and firmly. Then, tighten the thumb screws at the left and right.

3. Cleaning of the Bottom Cover

3-1. Open the bottom cover of the infeed unit to let debris fall. If debris is sticking on the cover, wipe it down using a damp cloth.



3-2. Once you finish, put the cover back on the infeed unit firmly.

4. Cleaning of the display

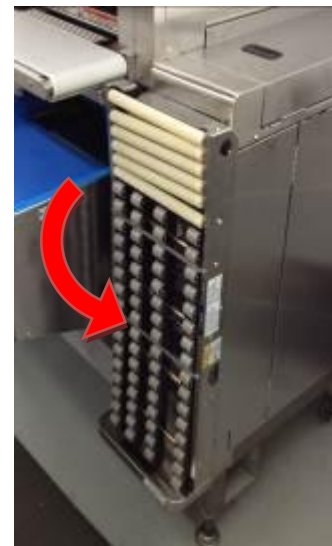
4-1. Wipe the display using a damp cloth.



*Putting the Wash-Down Cover on

Before you spray down the room, put the Wash-Down cover on the machine with the power off.

1. Lower down the stock conveyor as the below picture shows.

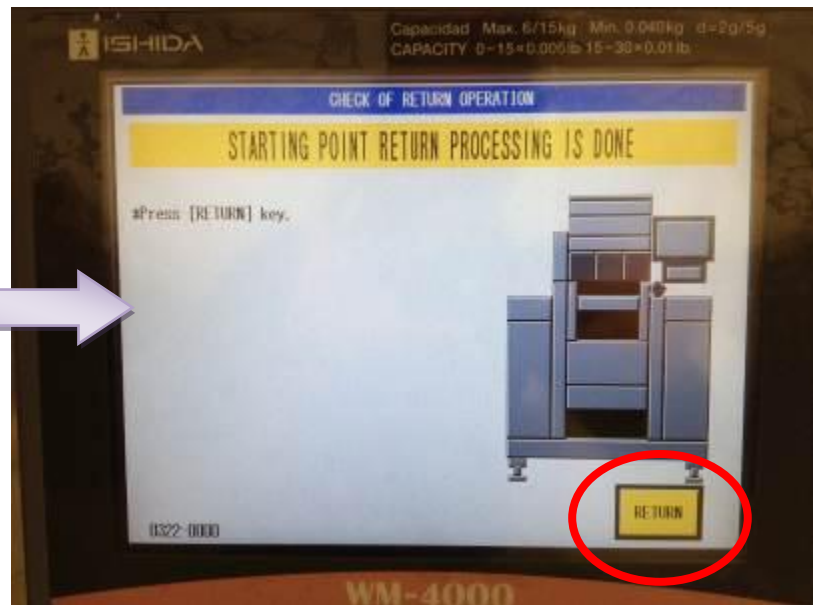


2. Put the Wash-Down cover on the machine.



**Turning the machine back on-----*

After you complete all the cleaning for the room, turn the machine back on so that the machine will not have a condensation inside.



THANK YOU FOR CLEANING AND TAKING CARE OF ME!